



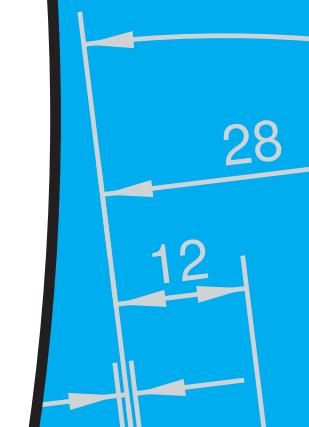
SPIDEX® die elastische Kupplung

SPIDEX® the elastic coupling

Lovejoy
WHERE THE WORLD TURNS
FOR COUPLINGS



- Drehelastisch
 - Schwingungsdämpfend
 - Axial steckbar
 - Durchschlagsicher
 - Wartungsfrei
 - Nabenwerkstoffe: Aluminium (Al), Grauguss (GG/GGG), Sinterstahl (Si), Stahl (St)
-
- *Torsional elasticity*
 - *Dampening*
 - *Blind assembly*
 - *Safe against break-down*
 - *No maintenance*
 - *Hub material: Aluminium (Al), Cast Iron (GG/GGG), Sintered Steel (Si), Steel (St)*



TÜV
CERT

DIN EN ISO 9001:2000
Zertifikat-Nr. 71100 E251

Funktionsweise

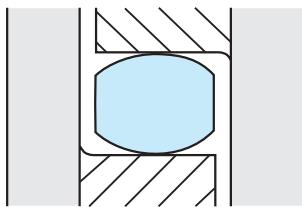


Abb. 1
Unbelasteter Polyurethan-Zahn
Fig. 1
Unloaded Polyurethane-tooth

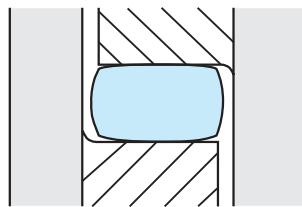


Abb. 2
Belasteter Polyurethan-Zahn
Fig. 2
Loaded Polyurethane-tooth

Elastische Kupplungen sind in der Lage, kurzzeitige Drehmomentstöße durch zeitweilige elastische Speicherung eines Teiles der Stoßenergie zu mildern. Der Ungleichförmigkeitsgrad der Bewegungs- und Kraftübertragung wird somit kleiner. Elastische Kupplungen dämpfen den Körperschall und tragen somit zur Geräuschminderung bei. Die elastische SPIDEX®-Kupplung überträgt das Drehmoment formschlüssig und durchschlagsicher. Der ballig profilierte Evolventenzahn (Abb. 1) gestattet den Ausgleich von Radial- und Winkelverlagerungen der zu verbindenden Wellen. Er besteht aus einem thermoplastischen Polyurethan-Elastomer, ist ausschließlich auf Druck belastbar und zeichnet sich darüber hinaus durch hohe Verschleißfestigkeit und Elastizität, gute Dämpfungseigenschaften und gute Beständigkeit gegen Öle, Fette, viele Lösemittel, Witterungseinflüsse und Ozon aus. Hinzu kommt eine gute Hydrolyse- und Tropenbeständigkeit.

Die Einsatztemperaturen liegen zwischen -40 °C und +100 °C. Kurzzeitige Temperaturspitzen bis +120 °C sind zulässig.

Die Standardhärte des Zahnkranges beträgt 92° Shore A. Für niedrige Drehmomente kann auch ein Zahnkrang mit 80° Shore A und für höhere Drehmomente mit 95° bis 98° Shore A eingesetzt werden. Durch die aus Abb. 1 und Abb. 2 zu er sehende Balligkeit nehmen die Zähne des Zahnkranges mit zunehmender Verformung eine überproportional wachsende Verformungsenergie auf.

Der Wert der Federsteife CT des Zahnkranges nimmt mit Vergrößerung des relativen Drehwinkels f zu. Folglich arbeitet die Kupplung bei geringer Kraftübertragung relativ weich und mit zunehmendem Drehmoment immer härter. Hieraus ergibt sich eine progressive Federkennlinie gemäß Abb. 3. Die dynamische Federkennlinie hat einen geringfügig steileren Verlauf.

Die in Abb. 3 dargestellte Dämpfungsarbeit bewirkt die in Abb. 4 ersichtliche Dämpfung von Drehmomentstößen.

Ein besonderer Vorteil der progressiven Federkennlinie liegt im Resonanzverhalten der SPIDEX®-Kupplung. Da die kritische Resonanzdrehzahl abhängig von der Federsteife CT ist, letztere sich jedoch mit Verschiebung des Arbeitspunktes ändert, ergibt sich eine Verstimmung des Systems gemäß Abb. 5, welche die Gefahr des Aufschaukelns verringert.

Die progressive Kennlinie schützt somit vor allem die Kupplung gegen unzulässige Überbeanspruchung. Darüber hinaus kann die Federsteife CT durch eine entsprechende Wahl der Shorehärte beeinflusst werden. Eine größere Shorehärte verlagert die Resonanzdrehzahl in einen höheren, eine niedrigere Shorehärte in einen niedrigeren Bereich. Im Zweifelsfalle empfehlen wir eine Berechnung des Systems mittels der antriebs- und lastseitigen Massenträgheitsmomente.

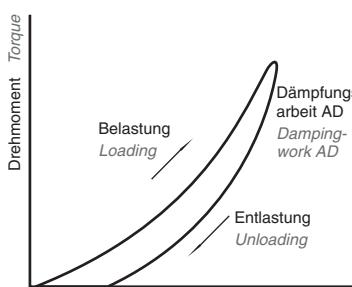


Abb. 3
Progressive Drehfederkennlinie mit Dämpfung erzeugender Hysterese

Fig. 3
Progressive torsional characteristic with damping, effected by hysteresis

Technical description



Kupplung bestehend aus:
Zwei Kupplungshuben mit elastischem Zahnkranz
Coupling assembled:
Two hubs with elastic spider

Elastic couplings reduce intermittent short period torsional shocks, by briefly storing elastically part of this shock energy. Any degree of uneven movement and load transference is consequently reduced. Elastic couplings restrain body resonance, and therefore contribute to noise reduction. The elastic SPIDEX®-coupling transmits the torque safe against break-down. The convex generated profiled tooth crown, see fig. 1, allows compensation of radial and angular displacements of the two connected shafts. It consists of a thermoplastic Polyurethane elastomer, which is exclusively pressure loaded and designed for high abrasion resistance and elasticity, and to have good damping characteristics, and to be resistant to oils, greases, many solvents, atmospheric effects and ozone, as well as good resistance to hydrolysis in tropical conditions.

The operating temperatures are between -40 °C and +100 °C. Short temperature peaks up to +120°C are admissible.

The standard hardness of the spider is 92° Shore A. For low torques a spider of 80° Shore A, can be used and for higher torques a spider of 95° to 98° Shore A, can be used. From figures 1 and 2, it can be seen that the convex rim of the tooth takes higher proportion of deformation-energy, the more deformation increases. The value of the torsional stiffness CT of the tooth crown increases with the torsional angle f. Consequently, the coupling is relatively soft under small load conditions and becomes harder and harder as the torque increases. This causes a progressive torsion curve, as shown in fig. 3. The dynamic torsion curve has an insignificantly steeper course.

The damping energy shown in fig. 3 results in the damping of torque shocks as shown in fig. 4.

Special advantage of the progressive torsion characteristic is in the resonance suppression achieved by the SPIDEX®-coupling, as the critical resonance speed depends on the torsional stiffness CT (see fig. 5).

The progressive curve therefore mainly protects the coupling against inadmissible overstressing. Furthermore, the torsional stiffness CT of the spider can be influenced by the choice of an appropriate Shore hardness material. A larger Shore hardness moves the resonance speed higher, and a lower Shore hardness moves resonance speed into a lower range. If in doubt, we recommend a calculation of the system parameters by using the moments of inertia of the driving and driven sides.

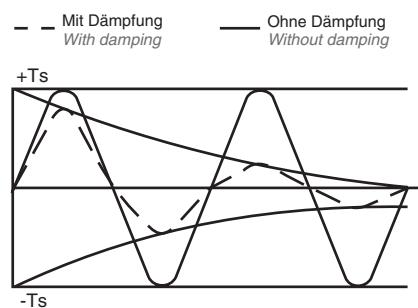


Abb. 4
Drehmomentstoß mit und ohne Dämpfung
Fig. 4
Torque shock with and without damping

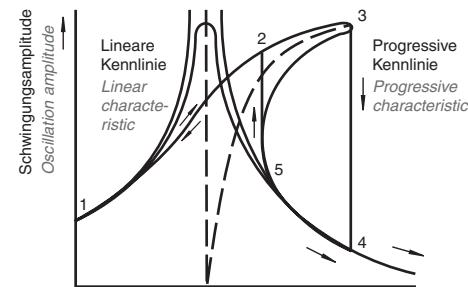


Abb. 5
Resonanzverhalten elastischer Kupplungen mit linear und progressiv ansteigender Drehfederkennlinie

Fig. 5
Resonance suppression of elastic couplings with linear and progressively increasing torsional characteristic

Typenbezeichnung Kupplungsnabe *Model type of hub*

* Siehe Seite 8 / See page 8

** Siehe Seite 9 / See page 9

*** Siehe Seite 10 / See page 10

Typenbezeichnung Kupplungsflansch *Model type of flange*

| G G G | | C J 3 8 . F L A N S C H | F |
|---|-----|-------------------------|---|
| Flanschwerkstoff <i>Material of flange</i> | | | Flanschausführung <i>Design of flange</i> |
| Sphäroguss SG GGG40 | GGG | | - Ungebohrt <i>Unbored</i> |
| | | | F Durchgangslöcher <i>Through holes</i> |
| | | | BF Gewindebohrungen <i>Threaded holes</i> |
| | | | CFA Ausführung für Hydraulikpumpen Fabrikat LINDE <i>Designed for hydraulic pumps manufacturer LINDE</i> |
| | | | CFB |
| | | | CFD |

SPIDEX®-Kupplungen für IEC-Normmotoren, Zahnkranz 92° Shore A
SPIDEX®-Couplings for IEC-Standard Motors, Spider 92° Shore A

| Motor- bau- größe Motor size | Welle Shaft | | n = 750 [1/min] | | Spidex Type | T _k max [Nm] | n = 1000 [1/min] | | Spidex Type | T _k max [Nm] | n = 1500 [1/min] | | Spidex Type | T _k max [Nm] | n = 3000 [1/min] | | Spidex Type | T _k max [Nm] | |
|--|----------------|-------------------|-------------------|------|-------------------------|-------------------------------|------------------|-------------------------|----------------|-------------------------------|------------------|-------------------------|----------------|-------------------------------|------------------|-------------------------|----------------|-------------------------------|------|
| | D x L [mm] | = 1500 [1/min] | = 3000 [1/min] | kW | T _{AN} [Nm] | | kW | T _{AN} [Nm] | | | kW | T _{AN} [Nm] | | | kW | T _{AN} [Nm] | | | |
| 56 | 9x20 | | | — | — | 14/16 | 15 | — | — | 14/16 | 15 | 0,06 | 0,4 | 14/16 | 15 | 0,09 | 0,3 | 14/16 | 15 |
| | | | | | | 15 | | | | 15 | | 0,09 | 0,6 | 15 | | 0,12 | 0,4 | 15 | |
| 63 | 11x23 | | | — | — | | | — | — | | | 0,12 | 0,9 | | | 0,18 | 0,6 | | |
| | | | | | | | | | | | | 0,18 | 1,2 | | | 0,25 | 0,9 | | |
| 71 | 14x30 | | | — | — | | | — | — | | | 0,25 | 1,8 | | | 0,37 | 1,3 | | |
| | | | | | | | | | | | | 0,37 | 2,5 | | | 0,55 | 1,9 | | |
| 80 | 19x40 | | | — | — | 19/24 | 20 | 0,37 | 3,7 | 19/24 | 20 | 0,55 | 3,7 | 19/24 | 20 | 0,75 | 2,5 | 19/24 | 20 |
| | | | | | | | | 0,55 | 5,5 | | | 0,75 | 5,0 | | | 1,1 | 3,7 | | |
| 90 S | 24x50 | | | — | — | | | 0,75 | 7,9 | | | 1,1 | 7,5 | | | 1,5 | 4,9 | | |
| 90 L | | | | — | — | | | 1,1 | 11 | | | 1,5 | 10 | | | 2,2 | 7,4 | | |
| 100 L | 28x60 | | | 0,75 | 11 | 24/32 | 70 | 1,5 | 15 | 24/32 | 70 | 2,2 | 15 | 24/32 | 70 | 3 | 9,8 | 24/32 | 70 |
| | | | | 1,1 | 16 | | | | | | | 3 | 20 | | | | | | |
| 112 M | | | | 1,5 | 21 | | | 2,2 | 22 | | | 4 | 27 | | | 4 | 13 | | |
| 132 S | 38x80 | | | 2,2 | 29 | 28/38 | 190 | 3 | 30 | 28/38 | 190 | 5,5 | 36 | 28/38 | 190 | 5,5 | 18 | 28/38 | 190 |
| 132 M | | | | 3 | 40 | | | 4 | 39 | | | 7,5 | 49 | | | 7,5 | 25 | | |
| 160 M | 42x110 | | | 4 | 54 | 38/45 | 380 | 7,5 | 74 | 38/45 | 380 | 11 | 72 | 38/45 | 380 | 11 | 35 | 38/45 | 380 |
| | | | | 5,5 | 74 | | | | | | | 15 | 49 | | | 15 | 49 | | |
| 160 L | | | | 7,5 | 100 | | | 11 | 108 | | | 15 | 98 | | | 18,5 | 60 | | |
| 180 M | 48x110 | | | | | 42/55 | 530 | | | 42/55 | 530 | 18,5 | 121 | 42/55 | 530 | 22 | 72 | 42/55 | 530 |
| 180 L | | | | 11 | 147 | | | 15 | 147 | | | 22 | 144 | | | | | | |
| 200 L | 55x110 | | | 15 | 196 | | | 18,5 | 185 | | | 30 | 195 | | | 30 | 97 | | |
| | | | | | | | | 22 | 215 | | | | | | | 37 | 117 | | |
| 225 S | 60x140 | 55x110 | 18,5 | 245 | 48/60 | 620 | | | | 48/60 | 620 | 37 | 245 | 48/60 | 620 | | | | |
| 225 M | | | 22 | 294 | | | | 30 | 292 | | | 45 | 294 | | | 45 | 146 | | |
| 250 M | 65x140 | 60x140 | 30 | 390 | 65/75 | 1250 | | 37 | 361 | 55/70 | 820 | 55 | 357 | 55/70 | 820 | 55 | 176 | 48/60 | 620 |
| 280 S | 75x140 | 65x140 | 37 | 490 | | | | 45 | 440 | 65/75 | 1250 | 75 | 487 | 65/75 | 1250 | 75 | 245 | 55/70 | 820 |
| 280 M | | | 45 | 585 | | | | 55 | 536 | | | 90 | 584 | | | 90 | 294 | | |
| 315 S | 80x170 | | 55 | 715 | 75/90 | 2560 | | 75 | 730 | 75/90 | 2560 | 110 | 714 | 75/90 | 2560 | 110 | 350 | | |
| 315 M | | | 75 | 970 | 90/100 | 4800 | | 90 | 876 | | | 132 | 857 | | | 132 | 420 | 65/75 | 1250 |
| 315 L | | | 90 | 1170 | | | | 110 | 1070 | 90/100 | 4800 | 160 | 1030 | 90/100 | 4800 | 160 | 513 | | |
| | | | 110 | 1420 | | | | 132 | 1280 | | | 200 | 1290 | | | 200 | 641 | | |
| 355 L | 95x170 | 75x140 | 132 | 1710 | | | | 160 | 1550 | | | 250 | 1610 | | | 250 | 801 | 75/90 | 2560 |
| | | | 160 | 2070 | 100/110 | 6600 | | 200 | 1930 | | | 315 | 2020 | | | 315 | 1010 | | |
| | | | 200 | 2580 | | | | 250 | 2420 | | | 100/110 | 6600 | | | | | 90/100 | 4800 |
| 400 L | 100x210 | 80x170 | 250 | 3230 | 110/125 | 9600 | | 315 | 3040 | | | | 2280 | 100/110 | 6600 | 355 | 1140 | | |
| | | | | | | | | | | | | 2560 | | | 400 | 1280 | | | |

Die Kupplungswahl erfolgte für den Normalbetrieb ohne Berücksichtigung von Betriebsfaktoren.
 Coupling selection made for normal operation. For other conditions please notify the safety factors.

Technische Daten Technical data

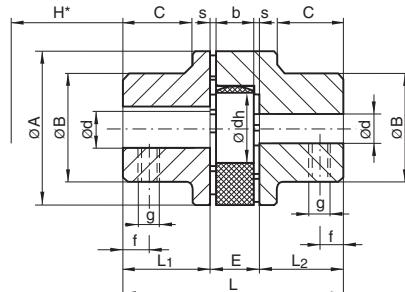
| Zahnkranz Spider | Spidex Type | Drehmoment Torque [Nm] | | | Max. Drehzahl Max. rotation n [1/min] | | Verdrehwinkel Torsional angle | | Drehfedersteife Torsional stiffness C dyn [Nm/rad] | | | | Verhält- nismäßige Dämpfung Relatively damping | |
|---|----------------|------------------------------|-----------------------------|-----------------------------|---|--------|----------------------------------|------------------------|--|-------------------------|------------------------|------------------------|--|------|
| | | Nenn Contin. TkN | Maximal Maximum Tkmax | Wechsel Alternat. TkW | V = | 30 m/s | 40 m/s | TkN φ kn | Tkmax φ kmax | 1,00 TkN | 0,75 TkN | 0,5 TkN | 0,25 TkN | |
| 80° Shore | 14/16 + 15 | 4 | 8 | 1 | 19000 | — | 6,4° | 10° | — | — | — | — | — | 0,85 |
| Skala A Farbe: Blau Scale A Color: Blue | 19/24 | 4,9 | 9,7 | 1,3 | 14000 | 19000 | 3,2° | 5° | 0,25x10 ³ | 0,21x10 ³ | 0,17x10 ³ | 0,11x10 ³ | — | 0,85 |
| | 24/32 | 17 | 34 | 4,4 | 10600 | 14000 | | | 0,90x10 ³ | 0,75x10 ³ | 0,60x10 ³ | 0,40x10 ³ | — | |
| | 28/38 | 46 | 92 | 12 | 8500 | 11800 | | | 2,30x10 ³ | 1,93x10 ³ | 1,52x10 ³ | 1,03x10 ³ | — | |
| | 38/45 | 93 | 185 | 24 | 7100 | 9500 | | | 4,10x10 ³ | 3,45x10 ³ | 2,75x10 ³ | 1,85x10 ³ | — | |
| | 42/55 | 130 | 260 | 34 | 6000 | 8000 | | | 5,90x10 ³ | 5,05x10 ³ | 4,00x10 ³ | 2,70x10 ³ | — | |
| | 48/60 | 150 | 300 | 39 | 5600 | 7100 | | | 8,00x10 ³ | 6,81x10 ³ | 5,30x10 ³ | 3,60x10 ³ | — | |
| | 55/70 | 180 | 360 | 47 | 4750 | 6300 | | | 9,95x10 ³ | 8,45x10 ³ | 6,71x10 ³ | 4,50x10 ³ | — | |
| | 65/75 | 205 | 410 | 53 | 4250 | 5600 | | | 13,05x10 ³ | 11,08x10 ³ | 8,79x10 ³ | 5,89x10 ³ | — | |
| | 75/90 | 475 | 950 | 124 | 3550 | 4750 | | | 22,00x10 ³ | 18,44x10 ³ | 14,65x10 ³ | 9,85x10 ³ | — | |
| | 90/100 | 1175 | 2350 | 306 | 2800 | 3750 | | | 45,00x10 ³ | 38,20x10 ³ | 30,05x10 ³ | 20,00x10 ³ | — | |
| | 100/110 | 1610 | 3220 | 419 | 2500 | 3350 | | | 75,69x10 ³ | 64,00x10 ³ | 50,20x10 ³ | 34,00x10 ³ | — | |
| Skala A Farbe: Weiß Scale A Color: White | 110/125 | 1950 | 3900 | 507 | 2240 | 3000 | | | 100,00x10 ³ | 84,04x10 ³ | 67,00x10 ³ | 45,00x10 ³ | — | 0,75 |
| | 125/145 | 2440 | 4880 | 634 | 2000 | 2650 | | | 140,00x10 ³ | 118,00x10 ³ | 94,00x10 ³ | 63,06x10 ³ | — | |
| 92° Shore | 14/16, 15 | 7,5 | 15 | 2,0 | 19000 | — | 6,4° | 10° | 0,38x10 ³ | 0,31x10 ³ | 0,24x10 ³ | 0,14x10 ³ | — | 0,75 |
| 19/24 | 10 | 20 | 2,6 | 14000 | 19000 | 3,2° | 5° | 1,28x10 ³ | 1,05x10 ³ | 0,80x10 ³ | 0,47x10 ³ | — | | |
| 24/32 | 35 | 70 | 9,1 | 10600 | 14000 | | | 4,86x10 ³ | 3,98x10 ³ | 3,01x10 ³ | 1,79x10 ³ | — | | |
| 28/38 | 95 | 190 | 25 | 8500 | 11800 | | | 10,90x10 ³ | 8,94x10 ³ | 6,76x10 ³ | 4,01x10 ³ | — | | |
| 38/45 | 190 | 380 | 49 | 7100 | 9500 | | | 21,05x10 ³ | 17,26x10 ³ | 13,05x10 ³ | 7,74x10 ³ | — | | |
| 42/55 | 265 | 530 | 69 | 6000 | 8000 | | | 23,74x10 ³ | 19,47x10 ³ | 14,72x10 ³ | 8,73x10 ³ | — | | |
| 48/60 | 310 | 620 | 81 | 5600 | 7100 | | | 36,70x10 ³ | 30,09x10 ³ | 22,75x10 ³ | 13,49x10 ³ | — | | |
| 55/70 | 410 | 820 | 107 | 4750 | 6300 | | | 50,72x10 ³ | 41,59x10 ³ | 31,45x10 ³ | 18,64x10 ³ | — | | |
| 65/75 | 625 | 1250 | 163 | 4250 | 5600 | | | 97,13x10 ³ | 79,65x10 ³ | 60,22x10 ³ | 35,70x10 ³ | — | | |
| 75/90 | 1280 | 2560 | 333 | 3550 | 4750 | | | 113,32x10 ³ | 92,92x10 ³ | 70,26x10 ³ | 41,65x10 ³ | — | | |
| 90/100 | 2400 | 4800 | 624 | 2800 | 3750 | | | 190,09x10 ³ | 155,87x10 ³ | 117,86x10 ³ | 69,86x10 ³ | — | | |
| Skala A Farbe: Rot Scale A Color: Red | 100/110 | 3300 | 6600 | 858 | 2500 | 3350 | | | 253,08x10 ³ | 207,53x10 ³ | 156,91x10 ³ | 93,01x10 ³ | — | 0,7 |
| | 110/125 | 4800 | 9600 | 1248 | 2240 | 3000 | | | 311,61x10 ³ | 255,52x10 ³ | 193,20x10 ³ | 114,52x10 ³ | — | |
| | 125/145 | 6650 | 13300 | 1729 | 2000 | 2650 | | | 474,86x10 ³ | 389,39x10 ³ | 294,41x10 ³ | 174,51x10 ³ | — | |
| 98° Shore | 14/16, 15 | 12,5 | 25 | 3,3 | 19000 | — | 6,4° | 10° | 0,56x10 ³ | 0,46x10 ³ | 0,35x10 ³ | 0,21x10 ³ | — | 0,7 |
| 19/24 | 17 | 34 | 4,4 | 14000 | 19000 | 3,2° | 5° | 2,92x10 ³ | 2,39x10 ³ | 1,81x10 ³ | 1,07x10 ³ | — | | |
| 24/32 | 60 | 120 | 16 | 10600 | 14000 | | | 9,93x10 ³ | 8,14x10 ³ | 6,16x10 ³ | 3,65x10 ³ | — | | |
| 28/38 | 160 | 320 | 42 | 8500 | 11800 | | | 26,77x10 ³ | 21,95x10 ³ | 16,60x10 ³ | 9,84x10 ³ | — | | |
| 38/45 | 325 | 650 | 85 | 7100 | 9500 | | | 48,57x10 ³ | 39,83x10 ³ | 30,11x10 ³ | 17,85x10 ³ | — | | |
| 42/55 | 450 | 900 | 117 | 6000 | 8000 | | | 54,50x10 ³ | 44,69x10 ³ | 33,79x10 ³ | 20,03x10 ³ | — | | |
| 48/60 | 525 | 1050 | 137 | 5600 | 7100 | | | 65,29x10 ³ | 53,54x10 ³ | 40,48x10 ³ | 24,00x10 ³ | — | | |
| 55/70 | 685 | 1370 | 178 | 4750 | 6300 | | | 94,97x10 ³ | 77,88x10 ³ | 58,88x10 ³ | 34,90x10 ³ | — | | |
| 95° Shore | 65/75 | 940 | 1880 | 244 | 4250 | 5600 | 3,2° | 5° | 129,51x10 ³ | 106,20x10 ³ | 80,30x10 ³ | 47,60x10 ³ | — | 0,6 |
| Skala A Farbe: Rot Scale A Color: Red | 75/90 | 1920 | 3840 | 499 | 3550 | 4750 | | | 197,50x10 ³ | 161,95x10 ³ | 122,45x10 ³ | 72,58x10 ³ | — | 0,6 |
| | 90/100 | 3600 | 7200 | 936 | 2800 | 3750 | | | 312,20x10 ³ | 256,00x10 ³ | 193,56x10 ³ | 114,73x10 ³ | — | |
| | 100/110 | 4950 | 9900 | 1287 | 2500 | 3350 | | | 383,26x10 ³ | 314,27x10 ³ | 237,62x10 ³ | 140,85x10 ³ | — | |
| | 110/125 | 7200 | 14400 | 1872 | 2240 | 3000 | | | 690,06x10 ³ | 565,85x10 ³ | 427,84x10 ³ | 253,60x10 ³ | — | |
| | 125/145 | 10000 | 20000 | 2600 | 2000 | 2650 | | | 1343,64x10 ³ | 1101,79x10 ³ | 833,06x10 ³ | 493,79x10 ³ | — | |
| 64° Shore | 24/32 | 75 | 150 | 19,5 | 10600 | 14000 | 2,5° | 3,6° | 15,11x10 ³ | 12,39x10 ³ | 9,37x10 ³ | 5,55x10 ³ | — | 0,6 |
| 28/38 | 200 | 400 | 52 | 8500 | 11800 | | | 27,52x10 ³ | 22,57x10 ³ | 17,06x10 ³ | 10,12x10 ³ | — | | |
| 38/45 | 405 | 810 | 105 | 7100 | 9500 | | | 70,15x10 ³ | 57,52x10 ³ | 43,49x10 ³ | 25,78x10 ³ | — | | |
| 42/55 | 560 | 1120 | 146 | 6000 | 8000 | | | 79,86x10 ³ | 65,49x10 ³ | 49,52x10 ³ | 29,35x10 ³ | — | | |
| 48/60 | 655 | 1310 | 170 | 5600 | 7100 | | | 95,51x10 ³ | 78,32x10 ³ | 59,22x10 ³ | 35,10x10 ³ | — | | |
| 55/70 | 825 | 1650 | 215 | 4750 | 6300 | | | 107,52x10 ³ | 88,50x10 ³ | 66,91x10 ³ | 39,66x10 ³ | — | | |
| 65/75 | 1175 | 2350 | 306 | 4250 | 5600 | | | 151,09x10 ³ | 123,90x10 ³ | 93,68x10 ³ | 55,53x10 ³ | — | | |
| 75/90 | 2400 | 4800 | 624 | 3550 | 4750 | | | 248,22x10 ³ | 203,54x10 ³ | 153,90x10 ³ | 91,22x10 ³ | — | | |
| 90/100 | 4500 | 9000 | 1170 | 2800 | 3750 | | | 674,52x10 ³ | 553,11x10 ³ | 418,20x10 ³ | 247,89x10 ³ | — | | |

Bei Umfangsgeschwindigkeit über V=30 m/s ist dynamisches Wuchten erforderlich. For speeds of over V=30 m/s dynamic balancing is necessary.

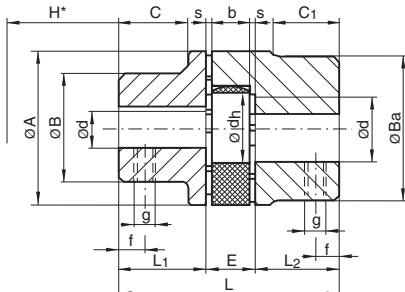
Einsatzbedingungen für SPIDEX®-Zahnkränze Operating conditions for SPIDEX®-spiders

| | | Standardausführung Basic version | | | | | | Sonder-Zahnkranz Special Spider | |
|--|--|-------------------------------------|--|--|--|--|--|------------------------------------|--|
| Werkstoff Material | Polyurethane | | | | | | | | |
| Zahnkranzhärte Hardness of spider | 80° Shore A | | | | | | | | |
| Zahnkranzfarbe Color of spider | Blau Blue | | | | | | | | |
| Zul. Temperaturbereich Dauerreinsatz Permissible durable temperature range | -40°C bis +80°C -40°C up to +80°C | | | | | | | | |
| Zul. kurzfristige Temperaturspitzen Permissible short term temperature peaks | -60°C bis +80°C -60°C up to +80°C | | | | | | | | |
| Dämpfung Damping | Sehr gut Very good | | | | | | | | |
| Elastizität Elasticity | Weich Soft | | | | | | | | |
| Abriebfestigkeit Abrasion resistance | Sehr gut Very good | | | | | | | | |
| Dauerfestigkeit Durability | Ausgezeichnet Excellent | | | | | | | | |
| Einsatzbereiche Typical applications | Allgemeine Antriebe, auch mit Drehschwingungsgefährdung Normal drives also resonance speed possibility | | | | | | | | |
| | Allgemeine Antriebe Normal drives | | | | | | | | |
| | Allgemeine Antriebe mit erhöhten Belastungen Normal drives with high performance | | | | | | | | |
| | Hohe Belastbarkeit mit geringem Verdrehwinkel High performance with small torsional angle | | | | | | | | |

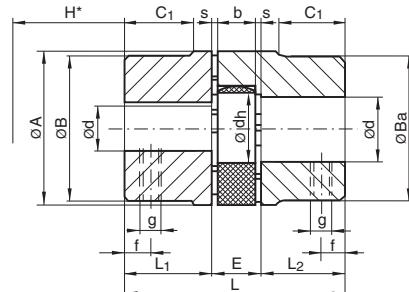
Abmessungen SPIDEX®-Kupplungen Dimensions SPIDEX®-couplings



Nabekombination A/A
Hub combination A/A



Nabekombination A/B
Hub combination A/B



Nabekombination B/B
Hub combination B/B

| Spidex Type | Bohrungen Bores | | | | Abmessungen Dimensions [mm] | | | | | | | | | | | | | Gewicht Weight | Naben Sonder- länge Special hub length | |
|--|----------------------------|-------|--------|-------|-----------------------------|-----|-----|-----|-----|----|-----|----|----|-----|-----|-----|----|-------------------|---|---------|
| | Fertigbohrung Finish bores | | | | | | | | | | | | | | | | | | | |
| | Nabe A | Hub A | Nabe B | Hub B | A | B | Ba | L | L1 | E | s | b | C | C1 | dh | g | f | H* | | |
| Werkstoff: Aluminium-Druckguss Material: Die cast aluminium | | | | | | | | | | | | | | | | | | | | |
| CJ15 | — | — | 4 | 15 | 26 | — | 26 | 28 | 10 | 8 | 1 | 6 | — | — | 12 | M5 | 5 | 8 | 0,025 | — |
| CJ19/24 | 6 | 19 | 19 | 24 | 40 | 32 | 39 | 66 | 25 | 16 | 2 | 12 | 20 | 21 | 18 | M5 | 10 | 14 | 0,13 | 55 |
| CJ24/32 | 8 | 24 | 16 | 32 | 55 | 40 | 53 | 78 | 30 | 18 | 2 | 14 | 24 | 26 | 27 | M5 | 10 | 16 | 0,26 | 60 |
| CJ28/38 | 10 | 28 | 28 | 38 | 65 | 48 | 63 | 90 | 35 | 20 | 2,5 | 15 | 28 | 29 | 30 | M6 | 15 | 18 | 0,46 | 60 |
| CJ38/45 | 14 | 38 | 38 | 45 | 80 | 66 | 79 | 114 | 45 | 24 | 3 | 18 | 37 | 39 | 38 | M8 | 15 | 19 | 0,90 | 70 |
| CJ42/55 | 19 | 42 | 42 | 55 | 95 | 75 | 94 | 126 | 50 | 26 | 3 | 20 | 40 | 41 | 46 | M8 | 20 | 21 | 1,39 | — |
| CJ48/60 | 19 | 48 | 48 | 60 | 105 | 85 | 104 | 140 | 56 | 28 | 3,5 | 21 | 45 | 46 | 51 | M8 | 20 | 22 | 1,86 | — |
| Werkstoff: Grauguss (GG), Sphäroguss (GGG), Stahl (St), Sinterstahl (Si) Material: Cast iron (GG), SG iron (GGG), Steel (St), Sintered steel (Si) | | | | | | | | | | | | | | | | | | | | |
| CJ14/16 Sint | — | — | 4 | 16 | 30 | — | 30 | 35 | 11 | 13 | 1,5 | 10 | — | — | 10 | M4 | 5 | 12 | 0,14 | 18,5 |
| CJ19/24 GG/St/Si | 6 | 19 | 12 | 24 | 40 | 32 | 39 | 66 | 25 | 16 | 2 | 12 | 20 | 21 | 18 | M5 | 10 | 14 | 0,35 | 55 |
| CJ24/32 GG/St/Si | 10 | 24 | 14 | 32 | 55 | 40 | 52 | 78 | 30 | 18 | 2 | 14 | 24 | 26 | 27 | M5 | 10 | 16 | 1,0 | 60 |
| CJ28/38 GG/St/Si | 12 | 28 | 28 | 38 | 65 | 45 | 62 | 90 | 35 | 20 | 2,5 | 15 | 28 | 29 | 30 | M6 | 15 | 18 | 1,6 | 80 |
| CJ38/45 GG/GGG/St/Si | 14 | 38 | 38 | 45 | 80 | 66 | 77 | 114 | 45 | 24 | 3 | 18 | 37 | 37 | 38 | M8 | 15 | 19 | 2,3 | 110 |
| CJ42/55 GG/GGG/St | 19 | 42 | 42 | 55 | 95 | 75 | 94 | 126 | 50 | 26 | 3 | 20 | 40 | 40 | 46 | M8 | 20 | 21 | 3,6 | 110 |
| CJ48/60 GG/GGG/St | 19 | 48 | 48 | 60 | 105 | 85 | 102 | 140 | 56 | 28 | 3,5 | 21 | 45 | 45 | 51 | M8 | 20 | 22 | 4,8 | 110 |
| CJ55/70 GG/GGG/St | 19 | 55 | 55 | 70 | 120 | 98 | 118 | 160 | 65 | 30 | 4 | 22 | 52 | 52 | 60 | M10 | 20 | 23 | 7,4 | 140 |
| CJ65/75 GG/GGG/St | 22 | 65 | 65 | 75 | 135 | 115 | 132 | 185 | 75 | 35 | 4,5 | 26 | 61 | 59 | 68 | M10 | 20 | 27 | 10,9 | 140 |
| CJ75/90 GG/GGG/St | 30 | 75 | 75 | 90 | 160 | 135 | 158 | 210 | 85 | 40 | 5 | 30 | 69 | 65 | 80 | M10 | 25 | 31 | 17,7 | 195 |
| CJ90/100 GG/GGG/St | 40 | 90 | 90 | 100 | 200 | 160 | 180 | 245 | 100 | 45 | 5,5 | 34 | 81 | 81 | 100 | M10 | 25 | 35 | 29,5 | 140/210 |
| CJ100/110 GG/GGG/St | — | — | 55 | 110 | 225 | — | 200 | 270 | 110 | 50 | 6 | 38 | — | 89 | 113 | M12 | 30 | 39 | 43,5 | — |
| CJ110/125 GG/GGG/St | — | — | 65 | 125 | 255 | — | 230 | 295 | 120 | 55 | 6,5 | 42 | — | 96 | 127 | M16 | 35 | 43 | 63,0 | — |
| CJ125/145 GG/GGG/St | — | — | 65 | 145 | 290 | — | 265 | 340 | 140 | 60 | 7 | 46 | — | 112 | 147 | M16 | 40 | 47 | 95,0 | — |

H* ist das Mindestmaß, um welches die Aggregate auseinander geschoben werden müssen, um einen radialen Ausbau zu ermöglichen.

Fertigbohrungen nach ISO-Passung H7, Passfedernut nach DIN 6885, Blatt 1 (JS9).

Das Gewicht und Massenträgheitsmoment bezieht sich auf die Werkstoffe Al/GG/GGG bei max. möglichem Durchmesser d ohne Nut.

Standardprogramm: A Nabe und B Nabe in Grauguss "GG"
B Nabe in Sphäroguss "GGG", Stahl "St",
Sinterstahl "Si"
A Nabe als Sonderanfertigung lieferbar
Baureihen 140/160/180 auf Anfrage

H* is the minimum dimension required for the disassembly of the aggregates in the radial direction.

Finish bores acc. to ISO standard H7, keyway acc. to DIN 6885, sheet 1 (JS9).

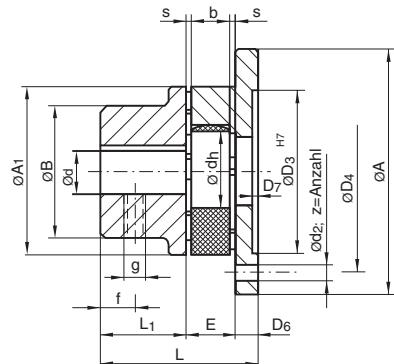
Weight and moment of inertia in relation to the materials Al/GG/GGG with max. diameter without keyway.

Standard program: A-hub and B-hub in cast iron "GG"
B-hub in nodular iron "GGG", steel "St",
sintered steel "Si"
A-hub available as special design
Series 140/160/180 on request

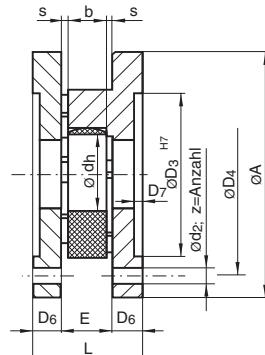
Massenträgheitsmomente J [kgm²] (Standardnabe mit maximalem Bohrungsdurchmesser ohne Nut) Moment of inertia J [kgm²] (Standard hub with max. diameter of boring without keyway)

| Nabenteil Part of coupling | Material Material | Kupplungsgröße Coupling size | | | | | | | | | | | | | | |
|-------------------------------|----------------------|------------------------------|----------|----------|---------|---------|---------|---------|---------|---------|--------|-------|--------|---------|---------|---------|
| | | 14/16 | 15 | 19/24 | 24/32 | 28/38 | 38/45 | 42/55 | 48/60 | 55/70 | 65/75 | 75/90 | 90/100 | 100/110 | 110/125 | 125/145 |
| Nabe A Hub A | Al | — | — | 0,000010 | 0,00004 | 0,00010 | 0,00035 | 0,00075 | 0,0012 | — | — | — | — | — | — | — |
| | GG/GGG/St | — | — | 0,000050 | 0,00025 | 0,00040 | 0,00010 | 0,00020 | 0,00030 | 0,00060 | 0,0125 | 0,025 | 0,069 | — | — | — |
| Nabe B Hub B | Al | — | 0,000004 | 0,000020 | 0,00009 | 0,00020 | 0,00045 | 0,00012 | 0,00020 | — | — | — | — | — | — | — |
| | GG/GGG/St | 0,00002 | — | 0,000050 | 0,00020 | 0,00070 | 0,00100 | 0,0030 | 0,0050 | 0,0100 | 0,0183 | 0,041 | 0,09 | 0,154 | 0,091 | 0,575 |
| Zahnkranz Spider | Pu | — | — | 0,000003 | 0,00001 | 0,00002 | 0,00005 | 0,00001 | 0,0002 | 0,0003 | 0,0005 | 0,002 | 0,004 | 0,007 | 0,015 | 0,025 |

Abmessungen SPIDEX®-Flanschkupplungen Dimensions SPIDEX® flange couplings



Baureihe F (BF)
Series F (BF)



Baureihe FF (BFF)
Series FF (BFF)

Baureihe F Series F

| Spidex Type | Fertigbohrung ¹⁾ Finish bores ¹⁾ | | Abmessungen Dimensions [mm] | | | | | | | | | | | | | | | | Gewicht Weight [kg] | Massenträgheitsmoment ²⁾ Moment of inertia ²⁾ J [kgm ²] | |
|-------------|---|----|-----------------------------|-------------------|-----|-----|-----|----|-----|----|-----|-----|----|----|-----|----|----|-----------|------------------------|---|--------|
| | | | min | max ⁴⁾ | A | A1 | B | L1 | L | E | s | b | dh | g | f | D6 | D7 | d2 DIN 69 | z Anzahl Number | D3 | D4 |
| F 28 | 10 | 28 | 100 | 65 | 65 | 35 | 65 | 20 | 2,5 | 15 | 30 | M8 | 15 | 10 | 1,5 | 7 | 6 | 65 | 80 | 1,18 | 0,0012 |
| F 38 | 14 | 38 | 115 | 80 | 66 | 45 | 79 | 24 | 3 | 18 | 38 | M8 | 15 | 10 | 1,5 | 7 | 6 | 80 | 95 | 1,87 | 0,0023 |
| F 42 | 19 | 42 | 140 | 95 | 75 | 50 | 88 | 26 | 3 | 20 | 46 | M8 | 20 | 12 | 2 | 9 | 6 | 95 | 115 | 3,06 | 0,0054 |
| F 48 | 19 | 48 | 150 | 105 | 85 | 56 | 96 | 28 | 3,5 | 21 | 51 | M8 | 20 | 12 | 2 | 9 | 8 | 105 | 125 | 3,88 | 0,0080 |
| F 55 | 19 | 55 | 175 | 120 | 98 | 65 | 111 | 30 | 4 | 22 | 60 | M10 | 20 | 16 | 2 | 11 | 8 | 120 | 145 | 6,21 | 0,0178 |
| F 65 | 22 | 65 | 190 | 135 | 115 | 75 | 126 | 35 | 4,5 | 26 | 68 | M10 | 20 | 16 | 2 | 11 | 10 | 135 | 160 | 8,63 | 0,0293 |
| F 75 | 30 | 75 | 215 | 160 | 135 | 85 | 144 | 40 | 5 | 30 | 80 | M10 | 25 | 19 | 2,5 | 14 | 10 | 160 | 185 | 13,2 | 0,0595 |
| F 90 | 40 | 90 | 260 | 200 | 160 | 100 | 165 | 45 | 5,5 | 34 | 100 | M12 | 30 | 20 | 3 | 14 | 12 | 200 | 225 | 22,0 | 0,1443 |

4) Wenn größere Fertigbohrungen benötigt werden, können B-Naben verwendet werden.

4) If larger bore diameters required you have to use hub type B.

Baureihe FF Series FF

| Spidex Type | Abmessungen Dimensions [mm] | | | | | | | | | | | | Gewicht Weight [kg] | Massenträgheitsmoment ²⁾ Moment of inertia ²⁾ J [kgm ²] |
|-------------|-----------------------------|----|----|-----|----|-----|----|-----|-------------------------|-----------------|-----|-----|------------------------|---|
| | A | L | E | s | b | dh | D6 | D7 | d2 DIN 69 ³⁾ | z Anzahl Number | D3 | D4 | | |
| FF 28 | 100 | 40 | 20 | 2,5 | 15 | 30 | 10 | 1,5 | 7 | 6 | 65 | 80 | 1,19 | 0,0015 |
| FF 38 | 115 | 44 | 24 | 3 | 18 | 38 | 10 | 1,5 | 7 | 6 | 80 | 95 | 1,66 | 0,0028 |
| FF 42 | 140 | 50 | 26 | 3 | 20 | 46 | 12 | 2 | 9 | 6 | 95 | 115 | 2,91 | 0,0072 |
| FF 48 | 150 | 52 | 28 | 3,5 | 21 | 51 | 12 | 2 | 9 | 8 | 105 | 125 | 3,35 | 0,0092 |
| FF 55 | 175 | 62 | 30 | 4 | 22 | 60 | 16 | 2 | 11 | 8 | 120 | 145 | 5,78 | 0,023 |
| FF 65 | 190 | 67 | 35 | 4,5 | 26 | 68 | 16 | 2 | 11 | 10 | 135 | 160 | 7,13 | 0,034 |
| FF 75 | 215 | 78 | 40 | 5 | 30 | 80 | 19 | 2,5 | 14 | 10 | 160 | 185 | 10,5 | 0,065 |
| FF 90 | 260 | 85 | 45 | 5,5 | 34 | 100 | 20 | 3 | 14 | 12 | 200 | 225 | 16,5 | 0,15 |

1) Fertigbohrungen nach ISO-Passung H7, Passfedernut nach DIN 6885, Blatt 1 (JS9).

2) Gewicht und Massenträgheitsmoment für Werkstoffe GG/GGG bei maximalem Bohrungsdurchmesser ohne Nut.

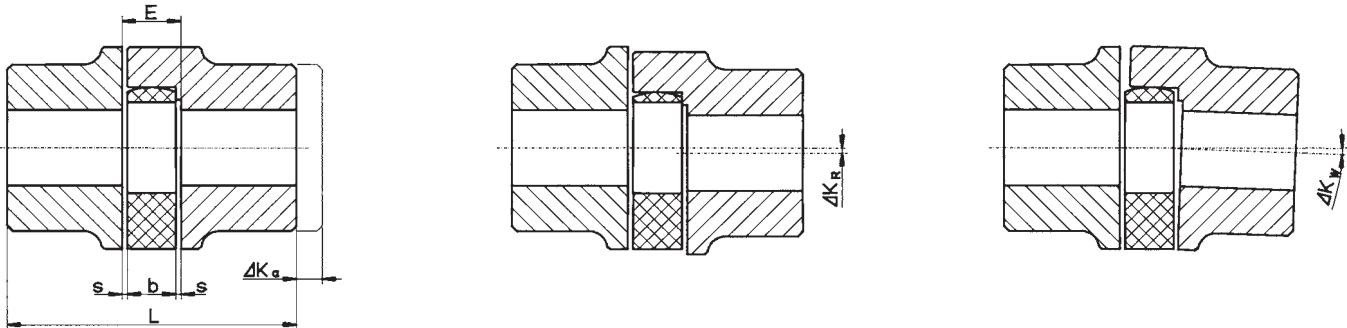
3) Wenn Gewindebohrungen anstatt Durchgangsbohrungen benötigt werden, ändert sich die Flanschbezeichnung in BF bzw. BFF.

1) Finish bores acc. to ISO-standard H7, keyway acc. to DIN 6885, sheet 1 (JS9).

2) Weight and moment of inertia in relation to the materials GG/GGG with max. diameter without keyway.

3) Even threaded holes instead of through holes may be obtained, the flange sign changed into "BF" resp. "BFF".

Maximal zulässige Verlagerungswerte für Zahnkranzhärten 80°, 92°, 95°, 98° Shore A
Max. permissible displacement values for spiders 80°, 92°, 95°, 98° Shore A



| Spidex Type | Abmessungen [mm] Dimensions [mm] | | | | Axialversatz Axial displace ΔKa [mm] | Radialversatz Radial displace ΔKr [mm] | | | | Winkelversatz Angular displace ΔKw [°] | | | | |
|----------------|-------------------------------------|----|----|-----|--|--|----------------------|------|------|--|-----------------|----------------------|------|------|
| | L | E | b | s | | Drehzahl 750 | Rotation n[1/min] | 1000 | 1500 | 3000 | Drehzahl 750 | Rotation n[1/min] | 1000 | 1500 |
| CJ14 | 35 | 13 | 10 | 1,5 | 1,0 | 0,22 | 0,20 | 0,16 | 0,11 | 1,3 | 1,3 | 1,2 | 1,1 | |
| CJ15 | 28 | 8 | 6 | 1 | 1,0 | 0,22 | 0,20 | 0,16 | 0,11 | 1,3 | 1,3 | 1,2 | 1,1 | |
| CJ19 | 66 | 16 | 12 | 2,0 | 1,2 | 0,27 | 0,24 | 0,20 | 0,13 | 1,3 | 1,3 | 1,2 | 1,1 | |
| CJ24 | 78 | 18 | 14 | 2,0 | 1,4 | 0,30 | 0,27 | 0,22 | 0,15 | 1,1 | 1,0 | 0,9 | 0,8 | |
| CJ28 | 90 | 20 | 15 | 2,5 | 1,5 | 0,34 | 0,30 | 0,25 | 0,17 | 1,1 | 1,0 | 0,9 | 0,8 | |
| CJ38 | 114 | 24 | 18 | 3,0 | 1,8 | 0,38 | 0,35 | 0,28 | 0,19 | 1,1 | 1,1 | 1,0 | 0,8 | |
| CJ42 | 126 | 26 | 20 | 3,0 | 2,0 | 0,43 | 0,38 | 0,32 | 0,21 | 1,1 | 1,1 | 1,0 | 0,8 | |
| CJ48 | 140 | 28 | 21 | 3,5 | 2,1 | 0,50 | 0,44 | 0,36 | 0,25 | 1,2 | 1,2 | 1,1 | 0,9 | |
| CJ55 | 160 | 30 | 22 | 4,0 | 2,2 | 0,54 | 0,46 | 0,38 | 0,26 | 1,2 | 1,2 | 1,1 | 1,0 | |
| CJ65 | 185 | 35 | 26 | 4,5 | 2,6 | 0,56 | 0,50 | 0,42 | 0,28 | 1,2 | 1,2 | 1,2 | 1,0 | |
| CJ75 | 210 | 40 | 30 | 5,0 | 3,0 | 0,65 | 0,58 | 0,48 | 0,32 | 1,3 | 1,2 | 1,2 | 1,0 | |
| CJ90 | 245 | 45 | 34 | 5,5 | 3,4 | 0,68 | 0,60 | 0,50 | 0,34 | 1,3 | 1,3 | 1,2 | 1,1 | |
| CJ100 | 270 | 50 | 38 | 6,0 | 3,8 | 0,71 | 0,64 | 0,52 | 0,36 | 1,3 | 1,3 | 1,2 | 1,1 | |
| CJ110 | 295 | 55 | 42 | 6,5 | 4,2 | 0,75 | 0,67 | 0,55 | 0,38 | 1,3 | 1,3 | 1,3 | 1,1 | |
| CJ125 | 340 | 60 | 46 | 7,0 | 4,6 | 0,80 | 0,70 | 0,60 | — | 1,3 | 1,3 | 1,3 | — | |

- 1) Das Längenmaß L vergrößert sich um die angegebenen ΔKa-Werte.
2) Die aufgeführten Verlagerungswerte sind allgemeine Richtwerte.
3) Bei gleichzeitigem Winkel- und Radialversatz können die angegebenen Werte nur anteilmäßig ausgenutzt werden.
4) Die Tabellenwerte sind gültig für eine Betriebstemperatur T = +30°C.
Bei einer Temperaturerhöhung müssen die max. zulässigen Radial- und Winkelverlagerungswerte mit dem Temperaturfaktor St multipliziert werden.

- 1) The dimension L extends acc. to the mentioned ΔKa-values.
2) The above mentioned displacement values are general guidelines.
3) In case of angular and radial displacements at the same time you can use the values only proportionally.
4) The values are valid for an operating temperature of T = +30°C.
If the temperature increases, you have to multiply the permissible radial and angular displacement values with the temperature factor St.

| Temperatur Temperature | -25 < +30 °C | +30 < +40 °C | +40 < +60 °C | +60 < +80 °C |
|---------------------------|--------------|--------------|--------------|--------------|
| Faktor Safety | 1,0 | 0,8 | 0,7 | 0,6 |

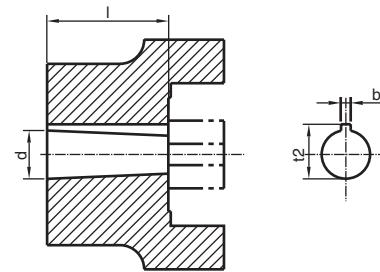
Sorgfältiges Ausrichten der Wellen erhöht die Lebensdauer der Kupplung
Achtung: Montageanleitung beachten

Careful alignment will extend the coupling life
Caution: Notify the assembly instruction

Kegelige Bohrungen Taper bores

| Code | Konus 1:8 Taper 1:8 | | | |
|---------|------------------------|------|------|------|
| | Ø d | b | t2 | I |
| ...N/1 | 9,75 | 2,4 | 10,7 | 17 |
| ...N/1c | 11,6 | 3 | 12,9 | 16,5 |
| ...N/1e | 13 | 2,4 | 13,8 | 21 |
| ...N/1d | 14 | 3 | 15,5 | 17,5 |
| ...N/1b | 14,3 | 3,2 | 15,7 | 19,5 |
| ...N/2 | 17,2 | 3,2 | 18,3 | 24 |
| ...N/2a | 17,2 | 4 | 18,9 | 24 |
| ...N/3 | 22 | 4 | 23,4 | 28 |
| ...N/4 | 25,46 | 4,78 | 27,8 | 36 |
| ...N/4b | 25,46 | 5 | 28,2 | 36 |
| ...N/4a | 27 | 4,78 | 28,8 | 32,5 |
| ...N/4g | 28,45 | 6 | 29,3 | 38,5 |
| ...N/5 | 33,17 | 6,38 | 35,4 | 44 |
| ...N/5a | 33,17 | 7 | 35,4 | 44 |
| ...N/6 | 43,05 | 7,95 | 46,5 | 51 |
| ...N/6a | 41,15 | 8 | 44,2 | 42,5 |

| Code | Konus 1:5 Taper 1:5 | | | |
|------|------------------------|---|------|------|
| | Ø d | b | t2 | I |
| A10 | 9,85 | 2 | 10,9 | 11,5 |
| B17 | 16,85 | 3 | 18,9 | 18,5 |
| C20 | 19,85 | 4 | 22,0 | 21,5 |
| Cs22 | 21,95 | 3 | 23,8 | 21,5 |
| D25 | 24,85 | 5 | 27,9 | 26,5 |
| E30 | 29,85 | 6 | 32,5 | 31,5 |
| F35 | 34,85 | 6 | 37,5 | 36,5 |
| G40 | 39,85 | 6 | 45,5 | 41,5 |



Basisprogramm metrische Bohrungen Standard metric bores

| Typ Type | Nabe Hub | Material Material | Fertigbohrungen ISO-Passung H7, Nut nach DIN 6885, Blatt 1 Finish bores acc. to ISO-Standard H7, keyway acc. to DIN 6885, sheet 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|-------------|----------------------|--|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 22 | 24 | 25 | 28 | 30 | 32 | 35 | 38 | 40 | 42 | 45 | 48 | 50 | 55 |
| CJ14/16 | B | Si | | | x | x | x | x | x | x | x | x | x | x | | | | | | | | | | | | | | | | |
| CJ14/16 | L=18,5 | | | | | | x | x | x | x | x | x | x | x | | | | | | | | | | | | | | | | |
| CJ15 | B | Al | x | x | x | x | x | x | x | x | x | x | x | x | | | | | | | | | | | | | | | | |
| CJ19 | A | Al | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ19/24 | B | | | | | | | | | | | | | | | | | x | x | x | | | | | | | | | | |
| CJ19/24 | L=55 | | | | | | | | x | | | | | x | | | x | | x | | | | | | | | | | | |
| CJ19 | A | GG | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ19/24 | B | | | | | | | | | | | | | | | | x | x | x | | | | | | | | | | | |
| CJ24 | A | Al | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ24/32 | B | | | | | | | | | | | | | | | | | | x | x | x | x | | | | | | | | |
| CJ24/32 | L=60 | | | | | | | | | | | | | | | | | x | x | | | | | | | | | | | |
| CJ24 | A | GG | | | | | x | x | | x | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ24/32 | B | | | | | | | | | | | | | | | | | x | x | x | x | | | | | | | | | |
| CJ24/32 | L=60 | | | | | | | | | | | | | | | | x | x | | | | | | | | | | | | |
| CJ28 | A | Al | | | | | x | x | x | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ28/38 | B | | | | | | | | | | | | | | | | | | x | x | x | x | | | | | | | | |
| CJ28/38 | L=60 | | | | | | | | | | | | | | | | | x | | | | | | | | | | | | |
| CJ28 | A | GG | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ28/38 | B | | | | | | | | | | | | | | | | | x | x | x | x | | | | | | | | | |
| CJ28/38 | L=80 | | | | | | | | | | | | | | | | | x | | | | | | | | | | | | |
| CJ38 | A | Al | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ38/45 | B | | | | | | | | | | | | | | | | | | x | x | x | x | | | | | | x | x | x |
| CJ38/45 | L=70 | | | | | | | | | | | | | | | | | | x | | | | | | | | | x | x | x |
| CJ38 | A | GG | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ38/45 | B | | | | | | | | | | | | | | | | | x | x | x | x | | | | | | x | x | x | |
| CJ38/45 | L=80 | | | | | | | | | | | | | | | | | x | | x | x | x | | | | | x | x | x | |
| CJ38/45 | L=110 | | | | | | | | | | | | | | | | | | x | | | | | | | | x | x | x | |
| CJ42 | A | Al | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ42/55 | B | | | | | | | | | | | | | | | | | | x | x | x | x | | | | | x | x | x | |
| CJ42 | A | GG | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | | |
| CJ42/55 | B | | | | | | | | | | | | | | | | | | x | x | x | x | | | | | x | x | x | |
| CJ42/55 | L=110 | | | | | | | | | | | | | | | | | | x | x | | | | | | | x | x | x | |
| CJ48 | A | Al | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48/60 | B | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48 | A | GG | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48/60 | B | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48/60 | L=110 | | | | | | | | | | | | | x | | | | | x | x | x | x | | | | x | x | x | | |

| Typ Type | Nabe Hub | Material Material | Fertigbohrungen ISO-Passung H7, Nut nach DIN 6885, Blatt 1 Finish bores acc. to ISO-Standard H7, keyway acc. to DIN 6885, sheet 1 | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|-------------|----------------------|--|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|---|
| | | | 20 | 22 | 24 | 25 | 28 | 30 | 32 | 35 | 38 | 40 | 42 | 45 | 48 | 50 | 55 | 60 | 63 | 65 | 70 | 75 | 80 | 85 | 90 | 100 | 110 | |
| CJ55 | A | GG | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | |
| CJ55/70 | B | | | | | | | | | | | | | | | | x | | x | x | | | | | | | | |
| CJ55/70 | L=140 | | | | | | | | | | | | | | | | x | | x | x | | | | | | | | |
| CJ65 | A | GG | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | |
| CJ65/75 | B | | | | | | | | | | | | | | | | | | x | | x | | | | | | x | x |
| CJ65/75 | L=140 | | | | | | | | | | | | | | | | | | x | | x | | | | | | | |
| CJ75 | A | GG | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | |
| CJ75/90 | B | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | |
| CJ90 | A | GG | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | |
| CJ90/100 | B | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | |
| CJ100/110 | B | GG | | | | | | | | | | | x | | | | | x | x | x | x | x | x | x | x | x | x | x |

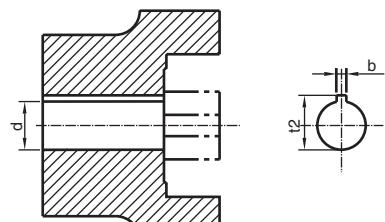
Basisprogramm Zollbohrungen Standard inch bores

| Typ Type | Nabe Hub | Material Material | V | TA | DNC | S | E | ES | ED | DNH | Ad | AS | A | G | F | B | Bs | H | Hs | Sb | Sd | Js | K | M | C | N | L | KS | NM | D | P | W |
|-------------|-------------|----------------------|---|----|-----|---|---|----|----|-----|----|----|---|---|---|---|----|---|----|----|----|----|---|---|---|---|---|----|----|---|---|---|
| CJ19 | A | AI | x | x | x | | | x | x | x | x | x | x | | | | | | | | | | | | | | | | | | | |
| CJ19/24 | B | | | | | | | | | | | | | x | | x | | | | | | | | | | | | | | | | |
| CJ19 | A | GG | x | x | | | | x | x | x | | x | | | | | | | | | | | | | | | | | | | | |
| CJ19/24 | B | | | | | | | | | | | | | x | x | | | | | | | | | | | | | | | | | |
| CJ24 | A | AI | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | | | | | | | |
| CJ24/32 | B | | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | |
| CJ24 | A | GG | | x | | x | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ24/32 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ28 | A | AI | x | | | | x | x | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ28/38 | B | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| CJ28 | A | GG | | | | | | x | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ28/38 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ38 | A | AI | | | | | x | x | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ38/45 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ38 | A | GG | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ38/45 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ42 | A | AI | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ42/55 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ42 | A | GG | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ42/55 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48 | A | AI | | | | | | | | | | x | | x | | x | | x | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48/60 | B | | | | | | | | | | | | | | | | | | x | | | | | | | | | | x | x | | |
| CJ48 | A | GG | | | | | | | | | | | x | x | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ48/60 | B | | | | | | | | | | | | | | | | | | | x | x | x | x | x | x | x | x | x | x | x | | |

| Typ Type | Nabe Hub | Material Material | G | F | K | M | C | N | L | NM | DS | D | P | W | WN | WA | WK | | | | | | | | | | | | | | |
|-------------|-------------|----------------------|---|---|---|---|---|---|---|----|----|---|---|---|----|----|----|---|---|---|---|---|---|---|---|---|---|---|---|--|--|
| CJ55 | A | GG | x | x | x | x | x | x | x | x | | | | | | | | | | | | | | | | | | | | | |
| CJ55/70 | B | | | | | | | | | | | | | | x | x | | | | | | | | | | | | | | | |
| CJ65 | A | GG | | | x | x | x | x | x | | x | x | | | | | | | | | | | | | | | | | | | |
| CJ65/75 | B | | | | | | | | | | | | | | | x | | | | | | | | | | | | | | | |
| CJ75 | A | GG | | | x | | x | | x | | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | | |
| CJ75/90 | B | | | | | | | | | | | | | | x | | | | | | | | | | | | | | | | |
| CJ90 | A | GG | | | | | | | x | | x | x | | | | | x | | | | | | | | | | | | | | |

Abmessungen Zollbohrungen Dimensions inch bores

| Code Code | $\varnothing d$ [mm] | Nut Keyway | | | Code Code | Nut Keyway | | | Code Code | Nut Keyway | | |
|--------------|----------------------|---------------|---------|--------------|----------------------|---------------|---------|--------------|----------------------|---------------|---------|--|
| | | b [mm] | t2 [mm] | Code Code | $\varnothing d$ [mm] | b [mm] | t2 [mm] | Code Code | $\varnothing d$ [mm] | b [mm] | t2 [mm] | |
| V | 11,11 H7 | 3,18 | 12,34 | G | 22,22 | 4,75 | 24,7 | C | 38,07 | 9,55 | 43 | |
| TA | 12,7 | 3,17 | 14,3 | F | 22,22 | 6,35 | 25,2 | N | 41,29 | 9,55 | 46,1 | |
| DNC | 13,45 H7 | 3,17 | 14,9 | B | 25,37 | 4,78 | 27,8 | L | 44,45 | 11,11 | 49,5 | |
| S | 15,87 | 3,97 | 17,9 | Ba | 25,38 H7 | 6,35 | 27,6 | NM | 47,625 | 12,73 | 53,4 | |
| E | 15,87 | 3,17 | 17,5 | H | 25,4 | 4,78 | 27,8 | DS | 50,77 | 12,73 | 56,4 | |
| ES | 15,88 | 4 | 17,7 | Sb | 28,6 | 6,35 | 32,1 | D | 50,8 | 12,73 | 55,1 | |
| ED | 15,89 | 4,75 | 18,3 | Sd | 28,58 | 7,93 | 32,1 | P | 53,95 | 12,73 | 59,6 | |
| DNH | 17,485 H7 | 4,75 | 19,6 | Js | 31,75 | 6,35 | 34,62 | W | 60,37 | 15,87 | 68,8 | |
| Ad | 19,02 | 3,17 | 20,7 | K | 31,75 K7 | 7,93 | 35,5 | WN | 73,025 | 19,05 | 83 | |
| AS | 19,02 | 4,78 | 21,3 | KS | 31,75 | 7,93 | 36,6 | WA | 85,78 | 22,22 | 97,3 | |
| A | 19,05 | 4,78 | 21,3 | M | 34,94 | 7,93 | 39 | WK | 92,08 | 22,22 | 103,3 | |



Verzahnungsvarianten Available splines

| Profil DIN 5480 Spline DIN 5480 | Profil DIN 5482 Spline DIN 5482 | Profil SAE Spline SAE |
|------------------------------------|------------------------------------|--------------------------|
| N 20 x 1,25 x 14 x 9 G | A 17 x 14 | 16/32 x 9 J 498 B |
| N 25 x 1,25 x 18 x 9 G | A 28 x 25 | 16/32 x 10 J 498 B |
| N 30 x 2 x 14 x 9 G | A 30 x 27 | 16/32 x 11 J 498 B |
| N 35 x 2 x 16 x 9 G | A 35 x 31 | 16/32 x 13 J 498 B |
| N 40 x 2 x 18 x 9 G | A 40 x 36 | 16/32 x 15 J 498 B |
| N 45 x 2 x 21 x 9 G | A 45 x 41 | 16/32 x 21 J 498 B |
| N 50 x 2 x 24 x 9 G | A 48 x 44 | 16/32 x 23 J 498 B |
| N 55 x 2 x 24 x 9 G | A 50 x 45 | 16/32 x 27 J 498B |
| N 60 x 2 x 28 x 9 G | A 58 x 53 | 12/24 x 14 J 498B |
| N 70 x 3 x 22 x 9 G | A 70 x 64 | 12/24 x 17 J 498B |
| N 80 x 3 x 25 x 9 G | | 8/16 x 13 J 498B |
| N 90 x 3 x 28 x 9 G | | 3/4 x 6 J 498B |

Kupplungsnaben mit Verzahnung sind vorzugsweise als Klemmnabe einzusetzen! Erhältlich jedoch auch ohne Klemmung mit Feststellschraube.
Coupling-Hubs with spline are recommended as clamping-hub! Available also with set screw.

Der Auswahlprozess zur Größenbestimmung

Schritt 1: Bestimmung des Nenndrehmoments Ihrer Anwendung:

$$T_{kn} [\text{Nm}] = P[\text{kW}] \times 9550 \\ \text{U/min [1/min]}$$

Schritt 2: Berechnung des Betriebsfaktors Ihrer Anwendung mit der Tabelle auf Seite 12. Der Gesamtbetriebsfaktor (K) ergibt sich aus:

$$K = K_1 \times K_2 \times K_3$$

Schritt 3: Berechnung des konstruktiven Drehmoments (ΔT_{kmax}) Ihrer Anwendung.

$$\text{Konstruktives Drehmoment } (\Delta T_{kmax}) = \\ \text{Nenndrehmoment} \times \text{Betriebsfaktor.}$$

Schritt 4: Unter Verwendung der Elastomer- Leistungsdatentabellen auf der Seite 5 den Urethan-Shore-Härtegrad auswählen, der am Besten den relativen Dämpfungsanforderungen Ihrer Anwendung entspricht.

Schritt 5: Finden Sie als nächstes die Spalten, in denen die Werte T_{kn} und T_{kmax} in Nm gelistet sind und vergleichen Sie diese mit dem Wert ΔT_{kmax} für Ihre Anwendung. Stellen Sie sicher, dass die Werte des Mitnehmers (Sterns) größer als die Anwendungswerte sind.

Schritt 6: Nachdem die Größe unter Verwendung der Drehmomentwerte ausgewählt ist, stellen Sie mit Hilfe der Tabelle auf Seite 6 sicher, dass der erforderliche Bohrungsdurchmesser in die Kupplung passt.

Schritt 7: Überprüfen Sie sorgfältig das Gesamtmaß der Kupplung, um zu gewährleisten, dass die Kupplung in den Einbauraum passt.

Selection process for sizing determination

Step 1: Determine the nominal torque of your application:

$$T_{kn} [\text{Nm}] = P[\text{kW}] \times 9550 \\ \text{U/min [1/min]}$$

Step 2: Calculate your Application Service Factor using the charts on page 12. The total Service Factor (K) will be:

$$K = K_1 \times K_2 \times K_3$$

Step 3: Calculate the design torque (ΔT_{kmax}) of your application.

$$\text{Design Torque } (\Delta T_{kmax}) = \\ \text{Nominal Torque} \times \text{service factor.}$$

Step 4: Using the Elastomer performance data charts on page 5 select the urethane shore hardness which best corresponds to your relative damping needs in the application.

Step 5: Next find the columns listing T_{kn} and T_{kmax} values listed in Nm and compare them against the ΔT_{kmax} figure for your application. Make sure that the spider/coupling size values are larger than the application values.

Step 6: Once the size is selected using the torque values, check the table on page 6 to make sure the bore size needed will fit in the coupling.

Step 7: Double check the overall dimensions of the coupling to ensure that it will fit in the space allowed for the coupling in the application.

Definition der Begriffe

| | |
|------------------------|--|
| T_{kn} | Nenndrehmoment der Kupplung |
| T_{kmax} | Maximales Drehmoment der Kupplung |
| $P [\text{kW}]$ | Leistung in Kilowatt |
| U/min [1/min] | Umdrehungen pro Minute |
| Nm | Newtonmeter |
| ΔT_{kmax} | Maximales Drehmoment der Anwendung |
| T_{kw} | Variierende Belastung einer Anwendung in Kilowatt (DIN 740 Teil 2) |

Definition of Terms

| | |
|------------------------|--|
| T_{kn} | Rated coupling torque |
| T_{kmax} | Maximum torque of the coupling |
| $P [\text{kW}]$ | Power in kilowatts |
| U/min [1/min] | Revolutions per minute |
| Nm | Newton meters |
| ΔT_{kmax} | Maximum torque of the application |
| T_{kw} | Varying load of an application in kilowatts (DIN 740 part 2) |

Anwendungs-Betriebsfaktoren

K1

| | Betriebsfaktor K1 |
|--|-------------------|
| Gleichmäßiger Betrieb mit kleinen Beschleunigungsmassen. Hydraulik- und Zentrifugalpumpen, kleine Generatoren, Gebläse, Lüfter, Ventilatoren, Band/Schraubenförderer. | 1,0 |
| Gleichmäßiger Betrieb mit mittleren Beschleunigungsmassen. Blechbiegemaschinen, Holzbearbeitungsmaschinen, Walzwerke, Textilmaschinen, Mischer. | 1,2 |
| Ungleichmäßiger Betrieb mit mittleren Beschleunigungsmassen. Rotierende Öfen, Druckpressen, Generatoren, Schredder, Wickelmaschinen, Spinnmaschinen, Pumpen für dickflüssige Fluide. | 1,3 |
| Ungleichmäßiger Betrieb und Stoßbelastungen mit mittleren Beschleunigungsmassen. Betonmischer, Fallhämmer, Seilbahnen, Papiermühlen, Kompressionspumpen, Propellerpumpen, Seilwinden, Zentrifugen. | 1,4 |
| Ungleichmäßiger Betrieb und starke Stoßbelastungen mit großen Beschleunigungsmassen. Bagger, Hammermühlen, Kolbenpumpen, Pressen, Erdbohrmaschinen, Scheren, Schmiedepressen, Steinbrecher. | 1,6 |
| Ungleichmäßiger Betrieb und sehr starke Stoßbelastungen mit sehr großen Beschleunigungsmassen. Kolbenkompressoren und Pumpen ohne Drehzahlregelung, schwere Walzensätze, Schweißmaschinen, Ziegelpressen, Steinbrecher. | 1,8 |

Application service factors

K1

| | Service factor K1 |
|--|-------------------|
| Uniform operation with small masses to be accelerated. Hydraulic and centrifugal pumps, light generators, blowers, fans, ventilators, belt/screw conveyors. | 1,0 |
| Uniform operation with medium masses to be accelerated. Sheet metal bending machines, wood working machines, mills, textile machines, mixers. | 1,2 |
| Irregular operation, with medium masses to be accelerated. Rotating ovens, printing presses, generators, shredders, winders, spinning machines, pumps for viscous fluids. | 1,3 |
| Irregular operation and shocks, with medium masses to be accelerated. Concrete mixers, drop hammers, cable cars, paper mills, compression pumps, propeller pumps, rope winders, centrifuges. | 1,4 |
| Irregular operation and heavy shocks, with large masses to be accelerated. Excavators, hammer mills, piston pumps, presses, rotary boring machines, shears, forge presses, stone crushers. | 1,6 |
| Irregular operation and very heavy shocks, with very large masses to be accelerated. Piston type compressors and pumps without speed variations, heavy roll sets, welding machines, brick presses, stone crushers. | 1,8 |

K2 – für Anläufe pro Stunde

| Anläufe pro Stunde | 100 | 200 | 400 | 800 |
|--------------------|-----|-----|-----|-----|
| Betriebsfaktor K2 | 1,0 | 1,2 | 1,4 | 1,6 |

K2 – for starts per hour

| Starts per hour | 100 | 200 | 400 | 800 |
|-------------------|-----|-----|-----|-----|
| Service factor K2 | 1,0 | 1,2 | 1,4 | 1,6 |

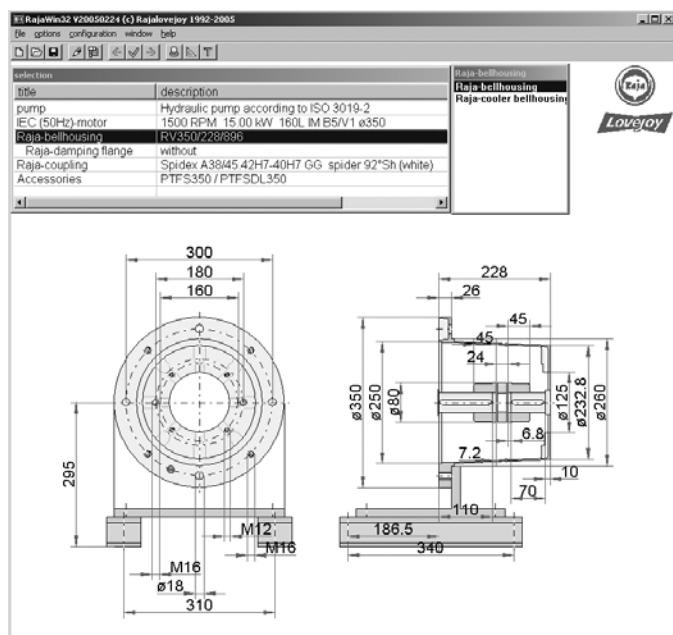
K3 – für Umgebungstemperaturen

| Umgebungs-temperatur | -30 bis +30 °C | +40 °C | +60 °C | +80 °C |
|----------------------|----------------|--------|--------|--------|
| Betriebsfaktor K3 | 1,0 | 1,2 | 1,4 | 1,8 |

K3 – for ambient temperature

| Ambient temperature | -30 to +30 °C | +40 °C | +60 °C | +80 °C |
|---------------------|---------------|--------|--------|--------|
| Service factor K3 | 1,0 | 1,2 | 1,4 | 1,8 |

RajaWin-Programm RajaWin-Program



- Nutzen Sie unser Auslegungsprogramm RajaWin
- In wenigen Schritten zur gewünschten Auslegung inkl. Zubehör
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